

Coming from the **A1**, take the **A21** in direction of **LENS**

Take the **exit 13 : Arras, Avion, Liévin Centre (A211)**

Take the **exit 15 : Eleu dit Leauwette – Lens Cité A – Liévin**

At the roundabout take the **2nd exit CD58 Liévin – Eleu centre – Eleu Thiers**

At the next roundabout, **turn left BENALU SAS - GPS coordinates : N 50.41672, E 2.80725**

